



Industrie Service

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/033/99/9

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Sachsen Guss GmbH
Obere Hauptstraße 228-230
09228 Chemnitz
Germany

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

validity: 2024-03-18 until 2027-03-17

München, 2024-03-18
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) JACOBI



EQ3002935



Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

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Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	71, 72	t = 17 - 200 mm	no BW

Area of Application:

- New build of railway vehicles and their components
- Maintenance welding of railway vehicles and their components
 - Finishing welding on castings
 - Gearbox housing, hollow shafts, end shields, torque arms, axle bearings

Responsible welding coordinator(s):

Rolf Wilhelmi, Level A (IWE)

born: 1964-04-14

1st deputy(ies) of the responsible welding coordinator(s):

Ralf Müller, Level C (welding specialist)

born: 1974-03-09

Others deputies:

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Remarks:

The welding coordinator Rolf Wilhelmi is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜV SÜD/15085/CL1/033/99/9

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

